



**LEGACY™**  
by Daisy®

**MODEL 2203/2213**

22 CAL. SEMI-AUTOMATIC RIFLE

FIREARM

**OPERATION MANUAL**



READ THE INSTRUCTIONS AND WARNINGS  
IN THIS MANUAL CAREFULLY  
BEFORE USING THIS FIREARM.

THIS INSTRUCTION MANUAL SHOULD ALWAYS ACCOMPANY THIS  
FIREARM AND BE TRANSFERRED WITH IT UPON CHANGE OF OWNER-  
SHIP, OR WHEN THE FIREARM IS LOANED OR PRESENTED TO  
ANOTHER PERSON.



**WARNING:** THIS IS A 22 CAL. RIFLE. THIS IS A  
FIREARM. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY  
OR DEATH. MAY BE DANGEROUS UP TO 1 1/4 MILES (2.41 KILOMETERS).  
READ ALL INSTRUCTIONS BEFORE USING. THE PURCHASER AND  
USER SHALL CONFORM TO ALL LAWS GOVERNING THE USE AND  
OWNERSHIP OF FIREARMS.

RECOMMENDED FOR USE UNDER ADULT SUPERVISION.

## IMPORTANT CUSTOMER INFORMATION

Dear Customer:

Thank you for purchasing a new Daisy product. Our people go to great effort to ensure the quality of each product before it leaves the factory. It is important that you read the enclosed Instructions carefully. Should you experience any difficulty with the operation of the product, or the Instructions, please call our toll free CUSTOMER SERVICE line 1-800-345-4326, during our office hours, 9am-5pm CST. Arkansas residents call collect 1-836-1200. Ask for CUSTOMER SERVICE. We want you to be fully satisfied with your new Daisy product.

"DAISY," OVER 100 YEARS OF PROUD TRADITION.

NOTE: All references to Model 2203 apply to all semi-automatic models unless specifically noted.

TABLE OF CONTENTS	PAGE
DAISY'S RULES FOR GUN SAFETY .....	3
BEFORE YOU USE THIS FIREARM .....	4
MODEL 2203 SPECIFICATIONS .....	5
AMMUNITION .....	5
HOW TO OPERATE .....	6
HOW TO UNLOAD .....	10
FEATURES .....	10
REMOVABLE TRIGGER HOUSING .....	10
REPLACING TRIGGER HOUSING .....	11
MANUAL BOLT HOLD-OPEN .....	11
REMOVABLE BARREL .....	11
ADJUST LENGTH OF STOCK (MODEL 2203 ONLY) .....	13
MALFUNCTIONS .....	13
SIGHTING THE RIFLE .....	15
CLEANING .....	16
STORAGE .....	17
MODIFICATION .....	17
REPAIR .....	17
PARTS LIST .....	18

**WARNING:** THIS GUN CAN CAUSE DEATH. READ AND FOLLOW THE INSTRUCTIONS CAREFULLY. DO NOT LOAD A CARTRIDGE INTO THE CHAMBER UNTIL YOU ARE READY TO SHOOT. IF YOU DO LOAD A CARTRIDGE AND DECIDE NOT TO SHOOT, PROMPTLY OPEN THE BOLT AND UNLOAD THE GUN. AN UNCOCKED, UNLOADED GUN IS SAFEST. ACCIDENTS HAPPEN FAST AND ACCIDENTALLY INJURING OR KILLING SOMEONE IS A TERRIBLE THING. SHOOT SAFELY.

**WARNING:** This safety alert symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of personal injury and carefully read the message that follows.

## DAISY'S RULES FOR GUN SAFETY

1. Handle every gun as you would if it were cocked, loaded and ready to fire.
2. Keep the safety "ON SAFE" until you are ready to shoot.
3. Be sure of your target before you shoot.
4. Before target shooting, be sure you have an adequate backstop. Remember, all .22 rimfire ammunition is dangerous at ranges up to 1 1/2 miles (2.41 km).
5. Never point a gun at anything you don't intend to shoot.
6. Always wear protective glasses when shooting and wear hearing protection when target shooting.
7. Use only ammunition of the correct caliber, size and bullet shape, and do not use modified, damaged or dirty ammunition.
8. Avoid ricochets by never shooting at water, or any hard, surfaces.
9. Be sure no one is in the path of ejecting shells.
10. Never climb or jump over an obstacle or climb a tree or fence with a loaded gun.
11. Never pull a gun toward you by the muzzle.
12. Avoid alcoholic beverages before and during shooting.
13. Never use a gun that fails to function properly. Do not try to force a jammed action.
14. Be sure to keep the barrel and mechanism free of obstructions.
15. Before cleaning, be sure the chamber, breech and clip are completely unloaded.
16. Always unload a gun before leaving it unattended and before leaving a hunting area or target range.
17. Never enter a dwelling or motor vehicle with a loaded gun.
18. Store guns and ammunition separately, under lock and key, and beyond the reach of children.
19. Learn the mechanical and handling characteristics of this firearm before using.

**WARNING:** Failure to follow the above rules, or other instructions in this manual, can result in personal injury or death. This gun is recommended for use under adult supervision.

**WARNING:** Keep barrel lock nut tight at all times.

**WARNING:** Always keep the muzzle of the rifle pointed in a safe direction in case of accidental discharge regardless of the position of the safety.

The "DAISY'S RULES FOR GUN SAFETY" begins on Page 3 and tells about the rules of shooting safely. READ THIS SECTION CAREFULLY. Follow the safety rules and make certain that anyone using your gun does.

Your new Daisy .22 is a firearm and should be treated with care and respect. Always remember, the first and most important safety aspect of any gun is the shooter. All safeties are mechanical devices and the shooter is the only part of the system that can make a gun safe — or unsafe. DON'T DEPEND ON MECHANICAL SAFETIES; think ahead and avoid situations that might lead to accidents.

## MODEL 2203 SPECIFICATIONS

Action	Blow-Back Semi-Automatic	
Caliber/Ammunition	.22 Cal. Long Rifle Only	
Clip	7-shot capacity	
Overall Length	34.5 in. (87.75 cm.)	
Weight	6.0 lb. (2.90 Kg.) Approx.	
Range	Up to 1½ mile (2.41 km.)	
Barrel	19 in. (48.3 cm.) rifled steel with composite sleeve	
Safety	Sliding trigger block	
Stock	2203	Copolymer stock with adjustable buttplate
	2213	Solid hardwood

## AMMUNITION

The Daisy 2203 is chambered for, and designed to properly function as a semi-automatic rifle with the .22 caliber Long Rifle rim fire cartridge only, either standard or high velocity, manufactured to industry standards. Do not use SHOT cartridges.

**WARNING:** Ruptured caseheads may occur in firearms of this caliber. This is one of the reasons for always wearing shooting glasses. Firearms may be damaged, and death or serious injury to the shooter or other persons may result, from any condition which contributes to the generation of excessive pressure, or the uncontrolled release of gas, within a firearm. Adverse conditions can be caused by bore or chamber obstructions, powder overloads, defective, incorrect, or improperly loaded cartridges.

## AMMUNITION (CARTRIDGES) NOTICE:

WE SPECIFICALLY DISCLAIM RESPONSIBILITY FOR ANY DAMAGE OR INJURY RESULTING FROM THE USE OF FAULTY, NON-STANDARD, "REMANUFACTURED", HAND LOADED (RELOADED) AMMUNITION, OR OF CARTRIDGES OTHER THAN THOSE FOR WHICH THIS FIREARM WAS INTENDED.

**WARNING:** If the gun fails to fire after following the operating instructions, keep the rifle pointed in a safe direction. Remain in the shooting position for at least 10 seconds. After 10 seconds open the bolt by pulling back the cocking rod to remove the unfired cartridge.

**WARNING:** Keep the safety "ON" and do NOT touch the trigger until you are actually ready to fire the rifle.

**WARNING:** In the event that you decide not to shoot after the trigger has been partially pulled, keep the gun pointed in a safe direction, put the safety "ON". Pull back on the cocking rod, thereby ejecting the live cartridge. This will fully reengage the firing mechanism.

## BEFORE YOU USE THIS FIREARM

**WARNING:** While the Daisy Model 2203 does have a separate safety, and the trigger is blocked from movement, a safety is a mechanical device subject to wear and breakage. Handle this gun in a safe manner at all times. Treat this gun as if it were loaded and ready to fire.

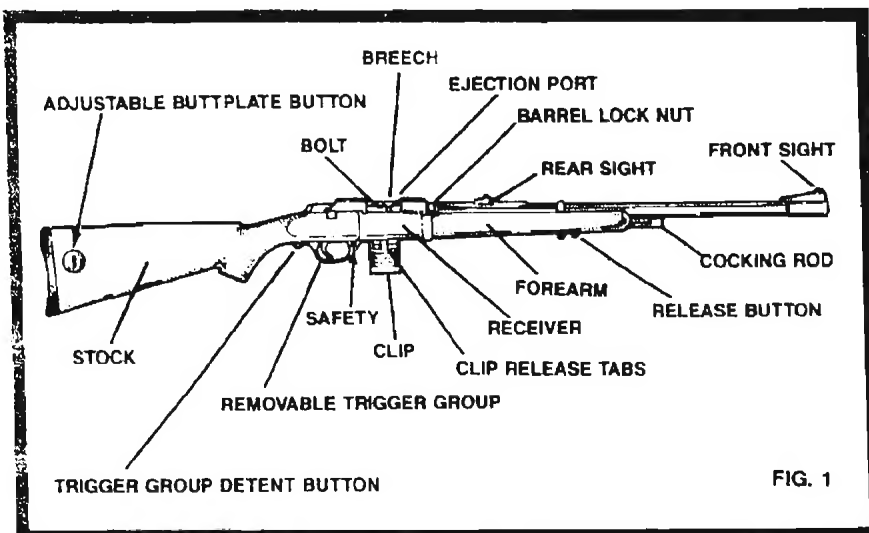


FIG. 1

## HOW TO OPERATE:

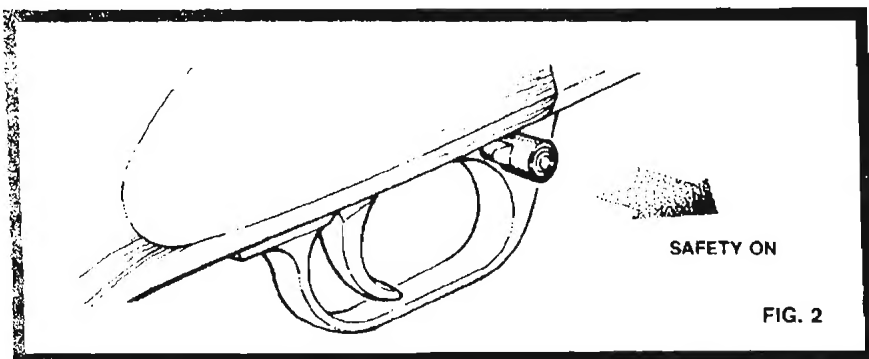
Read the following operating instructions and, WITHOUT LOADING A CARTRIDGE, proceed several times through the operating steps with your gun so that you will be able to operate the DAISY .22 rifle properly and safely.

**WARNING:** Be certain gun is always pointed in a safe direction. Before loading this firearm, ALWAYS CHECK THE BORE to be sure it is free of grease, oil or any other obstruction (see page 14). Never attempt to shoot your Daisy .22 rifle with other than clean, dry, .22 cal. Long Rifle ammunition.

- Step 1. PUT "ON" SAFETY
- Step 2. OPEN BOLT
- Step 3. LOAD AND INSERT CLIP
- Step 4. CHAMBER A CARTRIDGE BY RELEASING ACTION
- Step 5. AIM AT A SAFE TARGET
- Step 6. TAKE "OFF" SAFETY
- Step 7. FIRE

### Step 1. PUT "ON" SAFETY

Push the safety "ON", no red band showing (see Fig. 2). It is a recommended practice to get into the habit of always keeping the safety "ON" until actually ready to fire the gun. Do not touch the trigger while moving the safety.



**WARNING:** Always keep the gun pointed in a safe direction. Do NOT carry the rifle in the loaded and cocked condition with the safety off. The safety is in the "OFF" position if the red band on the safety is visible.

### Step 2. OPEN BOLT

Pull the cocking rod back. When it is fully retracted the bolt will be held in the open position by the cocking rod.

## Step 3. LOAD AND INSERT CLIP

The procedures to "LOAD AND INSERT THE CLIP" are as follows:

1. Remove clip
2. Fill clip with cartridges
3. Insert clip into gun

### REMOVE CLIP

Be sure safety is "ON" and bolt is retracted. Remove clip by depressing clip release tabs (see fig. 3) on both sides of the clip body. The clip may then be freely withdrawn from receiver.

### FILL CLIP WITH CARTRIDGES

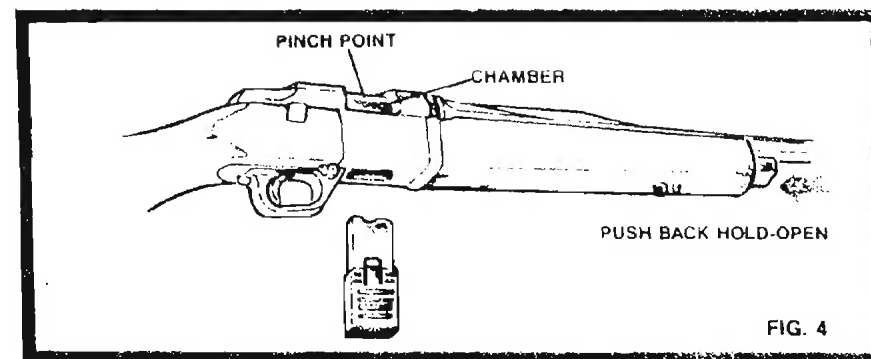
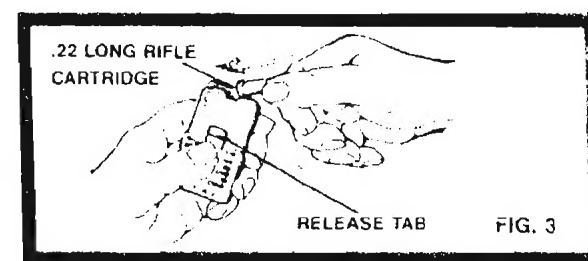
Grasp the bullet end of a cartridge between your thumb and forefinger and place the rim of the cartridge at the widest opening, just in front of the raised ejector surface, of the clip. (See Fig. 3) Push cartridge down and back. This procedure can be repeated for each succeeding cartridge until a maximum of 7 Long Rifle Cartridges are installed.

**CAUTION:** Fill clip with .22 Long Rifle cartridges only. The .22 Short, Long, or SHOT cartridges may not function properly when feeding from the clip.

### INSERT CLIP INTO GUN

With the bolt retracted insert the clip, with the bullet end of the cartridges in the direction of the muzzle, into the gun. Push the clip up until release tabs are fully engaged, locking the clip into position.

**WARNING:** Your semi-automatic rifle is not designed to be single loaded. Always load cartridges through the clip as directed above.



## Step 4. CHAMBER A CARTRIDGE BY RELEASING ACTION

**WARNING:** Do not put your finger on the trigger or in the chamber area during this operation.

With the safety "ON", the rifle in a normal shooting position and pointed in a safe direction, press the cocking rod release button. This will immediately release the action causing a round to be chambered.

**WARNING:** Your Daisy .22 is loaded, cocked and ready to fire as soon as the safety is pushed to the "OFF" position.

**WARNING:** Always keep gun pointed in a safe direction. DO NOT carry the rifle in the loaded and cocked condition without the safety "ON".

**WARNING:** If a cartridge hangs up, jams, or binds when being chambered do not attempt to force it into the chamber by working the action. If a cartridge does not fully chamber, the cartridge case may rupture and its fragments may fly out of the gun with sufficient force to cause injury. Always wear shooting glasses!

**NOTE:** The .22 Long Rifle rimfire cartridge has its sensitive priming compound distributed around the inside of its rim. They are fired by the impact of the firing pin against the relatively soft cartridge case, which detonates the priming compound. Any crushing of the rim can cause a rimfire cartridge to be "discharged" before it is chambered if the rim of the cartridge received a sharp blow from any source. Accordingly, the user of a firearm chambered for a rimfire cartridge must regard any jam or feeding problem as a signal to immediately stop using the gun until it can be determined what is wrong.

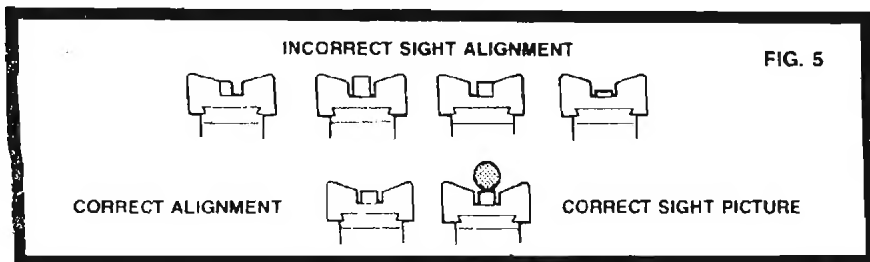
Most failures of a cartridge to fully chamber are caused by a dirty or damaged chamber, bolt face, clip, or ammunition that is of the incorrect type, or is defective.

**WARNING:** Any gun that is dropped, bumped, or jarred with a chambered round might accidentally discharge even with the safety "ON".

## Step 5. AIM AT A SAFE TARGET

To be a consistent marksman, use the correct sight picture each time you fire the rifle (see Fig. 5).

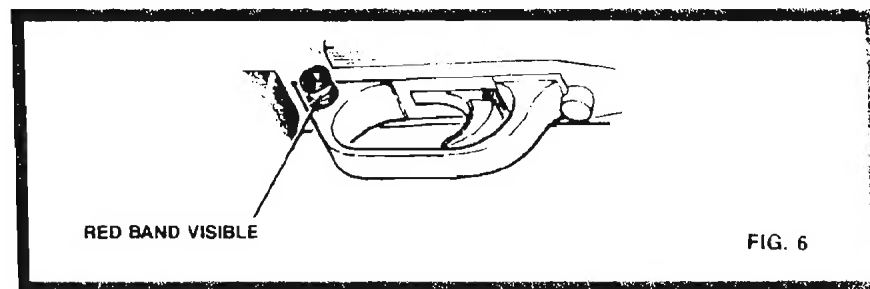
**WARNING:** Use care and caution in selecting a safe target. Pick targets that will not cause a ricochet because of their hard surface and do not shoot at water. Remember that this rifle has a range of up to 1½ miles (2.41 km).



## Step 6. TAKE "OFF" SAFETY

Push the safety "OFF"; red band visible. Do not touch the trigger while moving the safety. (See Fig. 6)

**WARNING:** The gun is now ready to fire, exercise extreme care.



## Step 7. FIRE

After making certain the gun is pointed at a safe target, gently (but firmly), squeeze the trigger. Since your rifle is a semi-automatic after each shot is fired it is ready to be fired again. Be sure to put the safety "ON" until you are ready to shoot again.

**NOTE:** The bolt does not automatically remain open after the last shot has been fired from the clip.

When leaving the target area unload the gun (see page 10).

**WARNING:** In the event that you decide not to shoot after the trigger has been partially pulled, keep the gun pointed in a safe direction, put the safety "ON". Pull back on the cocking rod, thereby ejecting the live cartridge. This will fully reengage the firing mechanism.

Always practice safe gun handling rules and be sure gun is pointed in a safe direction and USE THE SAFETY.

When firing the Model 2203 be sure that bystanders are well clear of the shooter and standing a safe distance to the rear. Empty cartridge cases will be ejected from the rifle to the right with some velocity and could cause injury to any person who is standing too closely alongside the shooter. Shooters who fire the rifle from their left shoulder should be particularly cautious concerning ejected cartridge cases. All shooters should wear shooting glasses when firing any type of firearm.

**NOTE:** Form the habit of examining fired cartridge cases from time to time. If fired cases have split, blown or bulged heads or show splits on any part of the case, the rifle should be promptly returned to the factory.

## HOW TO UNLOAD

**WARNING:** Always keep the muzzle pointed in a safe direction with safety "ON" when unloading. Never assume the chamber is empty. Open the bolt and check.

To unload your Daisy .22, first eject the cartridge from the chamber by pulling back on the cocking rod and locking the bolt open. Then remove the clip (see page 7). Cartridges can be removed from the clip by pushing downward and forward with your thumb.

**WARNING:** Do not use a tool to remove cartridges from the clip.

## FEATURES:

There are several features of your Daisy .22 rifle that you should become familiar with in addition to the correct operation procedures. They are as follows:

**CAUTION:** Be sure gun is empty and pointed in a safe direction when performing any of these procedures.

### 1. REMOVABLE TRIGGER HOUSING

- (A) Put "ON" safety
- (B) Open bolt by pulling back on cocking rod until bolt locks open. (Bolt must be open to depress detent button).

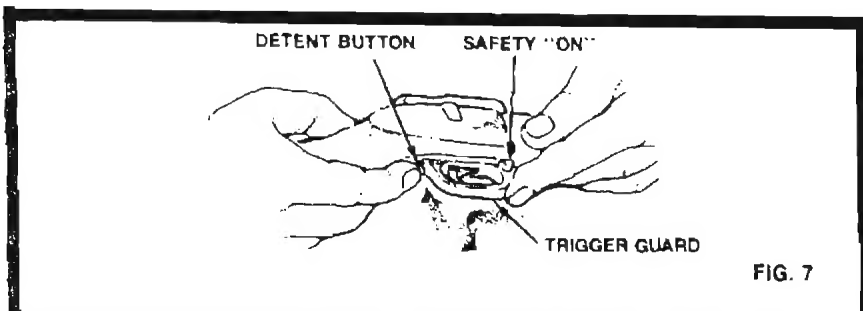


FIG. 7

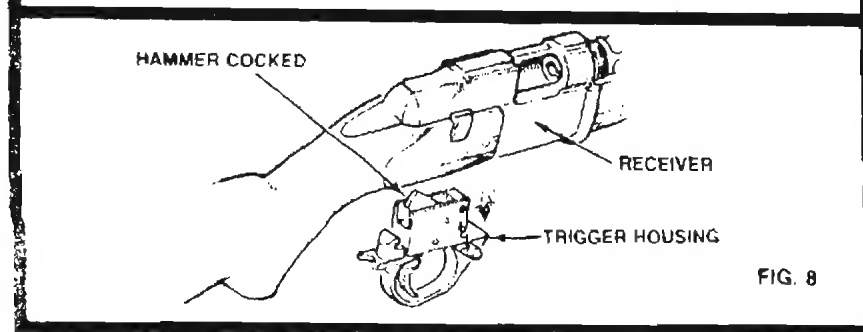


FIG. 8

- (C) Remove clip.
- (D) With thumb or finger, depress the detent button.
- (E) Tap the trigger guard rearward and pull down to remove the housing from the receiver (see Fig. 7 & 8).

**NOTE:** When the trigger housing is removed the hammer will be in the cocked position. Therefore if the safety is "OFF" and the trigger pulled the hammer will rotate up abruptly, which could cause injury or damage to the trigger group. If you wish to release the hammer push down on it against the spring with your thumb, then pull the trigger and allow the hammer to rotate slowly up while still maintaining a resisting force with your thumb.

## REPLACING TRIGGER HOUSING

**WARNING:** Be sure that a cartridge is not chambered and the clip is removed prior to replacing the trigger housing.

- (A) Ensure the bolt is back in its locked open position.
- (B) To install the trigger housing the hammer must be cocked first (see Fig. 8) and make certain that the safety is "ON". To cock the hammer simply push down on the hammer with your thumb until it locks into the cocked position.
- (C) Insert the trigger housing into bottom of receiver until trigger guard is flush with receiver and tap forward until detent button pops into position, locking housing in place.

### 2. MANUAL BOLT HOLD-OPEN

The bolt hold-open is a device that locks the action in its open position (bolt to the rear). This allows you to see whether any cartridges remain in the chamber or clip and also allows for easier cleaning.

To operate the manual hold-open pull all the way back on the cocking rod, the release button will automatically engage holding the bolt open.

To release the action press the release button which will allow the bolt to fly forward freely.

### 3. REMOVABLE BARREL

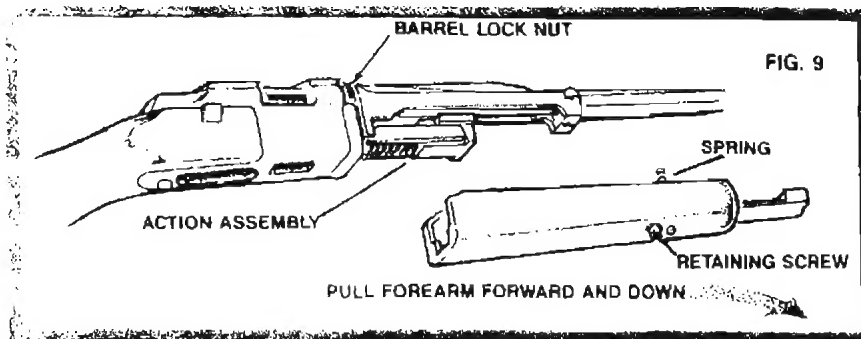
The barrel can be removed from the gun to facilitate storage or cleaning, although it is not necessary that the barrel be removed for cleaning.

**IF THE BARREL IS TO BE REMOVED USE THE FOLLOWING PROCEDURE:**

**WARNING:** Prior to removing the barrel insure that the gun is unloaded and the safety is "ON".

Unload the gun and remove the clip as described earlier. Press the cocking rod release button allowing the bolt to close. Remove the forearm retaining screw. Carefully ease the forearm down away from the barrel while gently pulling it forward (see Fig. 9).

The action spring assembly is housed in the forearm as is the cocking rod and release button, therefore care should be taken when removing the forearm to prevent loss or damage of any parts, particularly the release button spring which is trapped between the forearm and barrel lower surface.

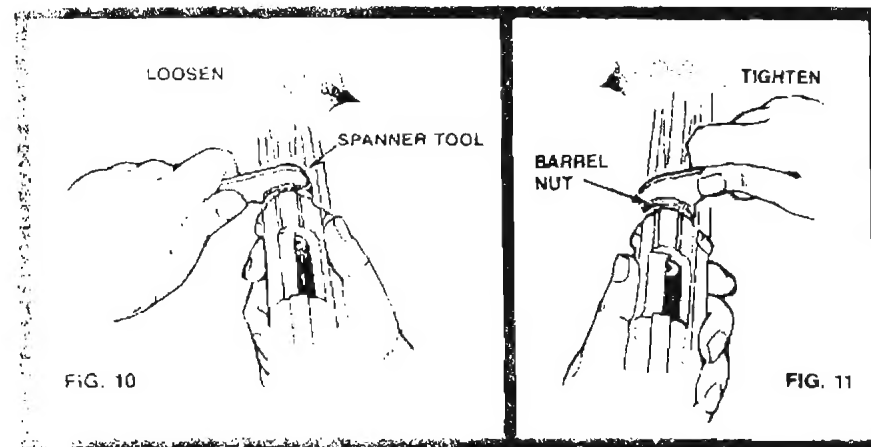


Use the spanner tool furnished with your gun and completely unscrew the barrel lock nut as shown in Figure 10. If the barrel is to remain off the gun for any length of time refit the forearm to the barrel to prevent any possible loss of parts.

Reinstall the barrel by reversing the above procedure, being careful to keep the sights upright until the orientation lugs engage properly with the receiver and correctly clear the action bars. Firmly tighten the barrel lock nut with the spanner tool, visually making certain that the rear end of the barrel has fully "bottomed out" in the mating recess of the receiver (see Fig. 11).

Before fitting the forearm ensure the release button spring is installed. Carefully slide the forearm over the action spring assembly, moving the forearm back and up during assembly until it seats beneath the barrel allowing the retaining screw to be installed.

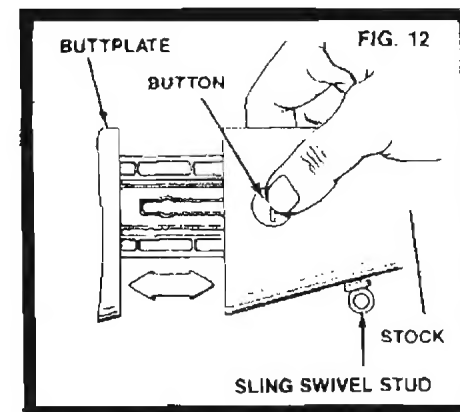
**WARNING:** The barrel must remain tightly seated within the receiver at all times when the gun is being fired to prevent case rupture and possibly causing injury to the shooter and/or damage to the gun. Periodically check to ensure the barrel lock nut is tight.



#### 4. TO ADJUST LENGTH OF STOCK (2203 ONLY)

Push the button, located on the rear side of the stock, in fully and gripping the buttplate by its sides, pull out or push in until you have it approximately where you want it. Release the button and move the buttplate in or out until the button pops into the lock position which is roughly level with the side of the stock (see Fig. 12).

**NOTE:** Do not rotate button because it will become dislodged.



### MALFUNCTIONS

**WARNING:** If you experience a malfunction as indicated below, adhere to the instructions given. Failure to do so may result in serious injury or death.

#### 1. FAILURE TO FIRE

If the gun fails to fire after following the operating instructions, keep the rifle pointed in a safe direction. Remain in the shooting position for at least 10 seconds. After 10 seconds open the bolt by pulling back on the cocking rod to remove the unfired cartridge.

#### 2. JAM

If a jam occurs, put the safety "ON" and keep the gun pointed in a safe direction.

If a cartridge did not feed properly from the clip to the chamber, open the bolt by pulling back on the cocking rod until the bolt locks open. Then remove the clip and jammed cartridge manually without use of a tool.

If the jammed cartridge cannot be removed without the use of tools, remove the clip and trigger and take the gun to a competent gunsmith.

After clearing a jammed cartridge, safely dispose of the cartridge.

Do not shoot a damaged cartridge.

Two Likely causes of jams are:

- (a) Incorrect ammunition. Check to see that .22 caliber long Rifle ammunition is used.
- (b) Dirty Gun and/or Clip. Refer to section on cleaning, page 16.

### 3. FAILURE TO EXTRACT CARTRIDGE

If the bolt has been opened and the cartridge has failed to extract, keep the gun pointed in a safe direction and adhere to the procedure described in step (a) or (b) below.

#### (a) UNFIRED CARTRIDGE

With the bolt fully open, reach into the receiver area with your index finger and with your fingernail, pull the cartridge from the chamber.

Do not use tools to remove an unfired cartridge. If unable to remove as instructed, remove the clip and trigger housing and take gun to competent gunsmith.

#### (b) EMPTY CARTRIDGE CASE

You may be able to use the procedure described above. However, the cartridge case may have expanded slightly, causing the case to stick in the chamber. In this case, a thin pocket knife blade or thin flat screwdriver blade may have to be inserted between the face of the barrel and the case rim, to pull it from the chamber. A cleaning rod can also be used to push the case from the chamber.

**NOTE:** A fired cartridge case remaining in the chamber could be indicative of gun or ammunition problems. Therefore if this happens take the gun to a competent gunsmith to be examined.

### 4. UNDERPOWERED SHOTS AND/OR OBSTRUCTED BORE.

**NOTE:** You can tell when a shot is underpowered by the unusually low report (noise) it makes. This can result in a bullet being lodged in the bore. An obstructed bore can occur if the cartridge you have fired contains insufficient powder, none at all, or if the powder fails to ignite.

Mud, snow, grease or oil can also be some of the causes of an obstructed bore.

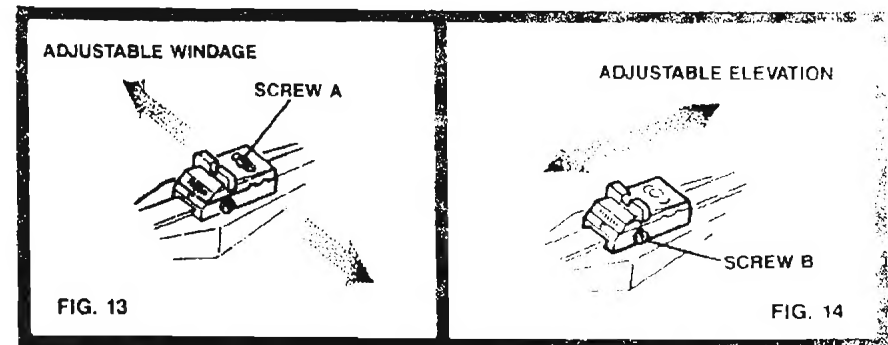
Should you suspect an obstructed bore, to prevent personal injury or damage to the gun, follow the steps below. **DO NOT FIRE AGAIN AND DO NOT RECHAMBER A CARTRIDGE.**

You must unload the gun, open the bolt, remove the trigger housing and look down the bore. If the bore is obstructed, insert a proper size cleaning rod (without tip) and push the obstruction out. If the obstruction cannot be removed by tapping the rod, either take the gun to a competent gunsmith or return it to the Daisy Service Department. After removal of the obstruction, clean the bore and check it for damage. If damage is noted, seek the advice and services of a competent gunsmith or return to Daisy (see shipping and handling, page 18).

Daisy Manufacturing Company, Inc.  
Service Department  
2111 South 8th Street  
Rogers, Arkansas 72756  
Toll Free 1-800-345-4326  
In Arkansas 1-636-1200

### SIGHTING THE RIFLE

Your rifle has been test-fired but was not sighted-in at the factory. Due to individual shooting characteristics, the rifle should be sighted-in and range verified. Your rifle is equipped with a fully adjustable rear sight.



#### HOW TO ADJUST SIGHT RIGHT OR LEFT (WINDAGE):

Using a small screwdriver loosen screw "A" by turning counterclockwise (see Fig. 13). Move the rear sight toward the right side of the gun to move the point of impact to the right or toward the left side of the gun to move the point of impact to the left. Re-tightened screw "A" after adjustment.

#### HOW TO ADJUST SIGHT UP OR DOWN (ELEVATION):

Raise the rear sight by loosening screw "B" and sliding the rear sight forward to move point of impact up. Lower the sight by sliding it rearward moving point of impact down. Tighten screw "B" to maintain position (see Fig. 14).



## CLEANING

NOTE: The gun owner is responsible for periodic inspection and proper maintenance of the gun.

**WARNING:** Before attempting to clean your rifle, make certain that it is unloaded, and the bolt is open (see "HOW TO UNLOAD", page 10).

Frequency of cleaning may depend upon the brand of ammunition used, however cleaning is recommended after firing each 250 rounds.

**WARNING:** Failure to keep gun clean may result in a gun malfunction.

It is not necessary that the barrel be removed from the gun for cleaning. Clean the bore by using a commercially available .22 cal. cleaning rod and patches. Use powder solvent on the patches until the bore is clean then lightly oil the bore by applying the oil to a patch and passing it completely through the bore.

The face of the bolt, breechblock opening and opening of the clip into the receiver should be wiped clean of blowback residue. Here again a good solvent is recommended, possibly with the aid of a tooth brush. Also apply powder solvent to the bolt body from the breech and trigger openings in the receiver, work the action several times to ensure smooth operation. All areas of the bolt should then be oiled, being careful to wipe away surplus oil.

Remove all moisture and wipe down all metal surfaces of the barrel, receiver and bolt with a clean, lightly oiled cloth.

Clean the clip with a detergent to remove the accumulated bullet grease, powder residue and dirt. Do not disassemble the clip. A worn or improperly functioning clip should be replaced.

Clean the stock, buttplate and grip cap with a soft, water moistened cloth, then wipe off moisture with a dry cloth.

Any moisture should be removed from the trigger housing and a couple of drops of oil applied to the hammer and trigger pivots (see Fig. 15).

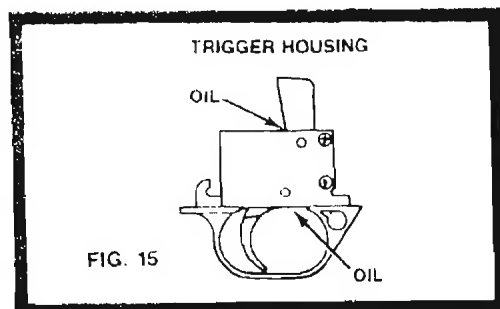


FIG. 15

**WARNING:** Keep barrel lock nut tight at all times.

## STORAGE

Lightly oil the bore, barrel, bolt and receiver with gun oil. The rifle must be unloaded and uncocked and stored in a dry area. Never store your gun in a leather case.

**WARNING:** For maximum safety, store the ammunition, trigger housing, and clip in separate and locked locations, out of the reach of children and untrained persons.

## MODIFICATION

**WARNING:** The components of this gun were designed to deliver optimum performance. Any modification to, or tampering with the gun, may cause a malfunction and may make it unsafe to use. Any change in performance indicates possible wear or breakage and such gun should be inspected and/or repaired by qualified personnel. Any gun that has been dropped or otherwise suffered a severe blow, should be checked by qualified personnel to insure that its function has not been adversely affected.

## REPAIR

**WARNING:** A gun that is not operating properly may be dangerous. It should be kept safely from use by anyone until repaired.

## GUNS IN WARRANTY

### LIMITED THREE-YEAR WARRANTY

For three years from date of purchase, Daisy will repair or replace this gun, free of charge, if defective in material or workmanship.

Guns requiring warranty repair should be returned to the factory. Be sure to follow the "Shipping and Handling" instructions.

This warranty gives you specific legal rights and you also may have other rights which vary from state to state.

Normal wear or damage resulting from neglect, abuse or repairs not made or authorized by Daisy Manufacturing Company, are not covered by this warranty.

## GUNS OUT OF WARRANTY

If your Daisy gun needs repair, ship it to the factory, following the Shipping and Handling instructions section. You will be invoiced for the parts and labor plus a nominal handling charge.

## SHIPPING AND HANDLING

**WARNING:** Before shipping any firearm, be absolutely certain that it is unloaded. Do not ship ammunition with firearms.

~~Place your gun well and ship via insured parcel post or UPS to:~~

~~Swiss Manufacturing Company, Inc.  
Service Department  
2111 South 9th Street  
Rogers, Arkansas 72756  
Toll Free 1-800-245-4326  
In Arkansas 1-501-4200~~

Include a letter with your name, address, telephone number and serial number of your gun. Please describe the problem you have experienced.

Please do not include any accessories such as a rifle case, sling or scopes when returning your gun.

## PARTS LIST

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
2203-1	Stock Assembly, Molded	2203-6	Clip Assembly
2201-1A	Stock	2203-7	Trigger Assembly
2201-1B	Release, Butt Plate	2203-7A	Housing
2201-1C	Spring, Butt Plate Release	2203-7B	Screws (2)
2201-1D	Butt Plate Assembly	2203-7C	Cover
2201-1E	Stock Screw & Washer	2201-7D	Safety Assembly
2203-1F	Slot, Plate	2203-7E	Trigger
221-1	Stock Assembly, Wood, Adult	2203-7F	Spring, Trigger
2203-2	Forearm Assembly, Molded	2203-7G	Spring, Safety
2213-3	Forearm Assembly, Wood	2203-7H	Sear
2201-2A	Studs, Sling Forearm & Stock	2203-7J	Disconnect, Sear
2213-2B	Cover, Cocking Lever	2203-7K	Hammer
2203-3	Barrel Assembly	2203-7L	Pins, Hammer & Sear (2)
2201-4	Rear Sight Assembly	2203-7M	Spring, Hammer
2203-5	Receiver Assembly	2203-7N	Spring Disconnect
2203-5A	Receiver	2203-8	Bolt Assembly
2203-5B	Action Bar, Right Hand	2203-8A	Bolt Body
2203-5C	Action Bar, Left Hand	2201-8B	Extractor
2203-5D	Guide, Action Bar	2203-8C	Retainer, Extractor
2203-5E	Guide, Action Spring	2203-8D	Cross Pin
2203-5F	Spring, Action	2203-8E	Firing Pin
2203-5G	Detent, Trigger Assembly	2203-8F	Spring, Firing Pin
2203-5H	Pin, Action Bar & Retaining Ring	2201-9	Take Down Tool
2203-5I	Cover Plate & Screw, Detent Interlock	2203-10	Cocking Lever Assembly
2203-5K	Interlock & Spring, Detent	2203-10A	Cocking Lever
2203-5L	Pins, Trigger Assembly (2)	2203-10B	Spring, Cocking Lever
		2203-10C	Button & Spring, Hold Open
		2203-10D	Spacer, Hold Open

\*Restricted Availability-parts sent to qualified gunsmith only.

\*\*Because it is a serial numbered component, your Legacy receiver is defined as a "firearm" by Federal law and is not sold as a separate component.

